



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4881-1
Job Sheet 187042



Part No: D4881-1

Job Qty: 10 ea

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 11/26/18

Job Tracking No:

Due Date: 11/30/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C SHEET 5 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Machining-3		
100	CNC Lathe	10 pcs	11/30/18	11/30/18	0.00	15.70	Doosan		
110	QC	10 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Machining-3		
120	QC	10 pcs	11/30/18	11/30/18	0.00	0.00	QC8 Machining-3		
130	Outsource	10 pcs	11/30/18	11/30/18			SKY002-VC	6	
140	Packaging	10 pcs	11/30/18	11/30/18	0.00	0.00	Packaging2		
150	QC	10 pcs	11/30/18	11/30/18	0.00	0.00	QC5		
160	Packaging	10 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-2		
170	QC21-SA	10 Ea	11/30/18	11/30/18	0.00	0.00	QC21		

Part Op 100 - 1- Turn as per Folio FB246 Rev: _____ & Dwg D4878 Rev: _____ 2- Deburr

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Outsource process - NDT per QSI038 4.1 ISSUE P/O 041908 C OF C IS REQUIRED

140 - Receive & Inspect for Damage & Mat'l Certs

150 - QC5- Inspect part completeness to step on W/O

160 - Identify as per dwg & Stock Location:

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R0.750	17-4 SS H900 Round Bar 0.750"	7.4300 ft (.743 ea)	90-Start up Operation	5099997

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H900-R0.750	7	11	0

Part Specifications

Specifications could not be found.

Plex 11/26/18 4:10 PM dart.leroux.jason

88
1900
1900



1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S133248



Part: D4881-1

Job No: 187042

Serial No/Batch: S133248

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/29/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041908**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO041908
PO Date: 11/30/18
Due Date: 12/14/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187042	D4881-1	Strut : Various STC's Outsource process - NDT per QSI038 4.1 ISSUE P/O : _____ C OF C IS REQUIRED	Firmed	-	12/14/18	10 pcs	0 pcs	10 pcs	\$22.50/pcs	\$225.00



skyservice Work Order Traveler

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO38435	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO041908
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

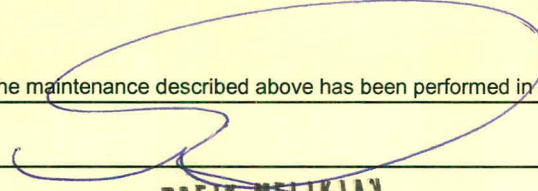
Work Required:

CARRY OUT NDT ON :

10 STRUT , P/N# D4881-1, J/S# 187042

Action Taken:						Date:	Initial/Stamp:
LIQUID PENETRANT INSPECTION CARRIED OUT AS PER ASTM E-1417 Rev. 16 ***NO CRACK FOUND*** PEN ZL-37, MPO13139, CLEANER SKC-S MPO15030, EMU.(ZR-10B, MPO15896), DEV. MPO15030, UV LIGHT M-20142.						DEC 04 2018	 
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp	Date:
 Name: RAFIK MELIKIAN		DEC 04 2018

